

## Setting tool for blind rivets

- > pneumatic-hydraulic
- > with permanent or intervalic suction
- Even faster setting process!
- Reduced air consumption!
- Optimized nose pieces! Optimizes gripping mechanism!



BZ 103 A. This is the current version of the thousendfold proven standard tool for reliable blind rivet working. A real classic. Low-noise, with outstanding ergonomics, extensive package including and necessary conversion parts in a high-quality packaging. Individually adjustable suction of the mandrel.







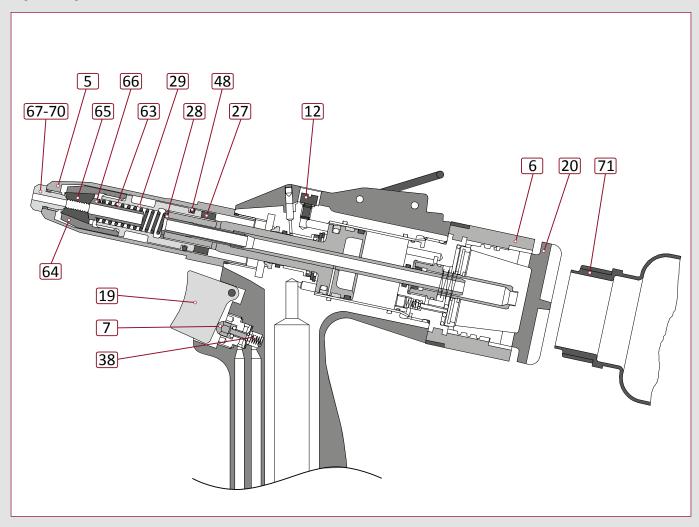
2,4	3,0	3,2	4,0	4,8	5,0	6,0	6,4	8,0
Alumin	ium							
	Steel							
	Stainles	ss steel						
	Copper	alloys						
Scope of delivery  • 4 nose pieces  • 1 set of clamping jaws  • 1 bottle hydraulic oil / incl. re-fill unit  • 2 mandrel collectors			Pressure	essure: 5-7 bar max.mandrel-ø: 3,8 m		3,8 mm		
			Stroke: 18 mm Air consumption		umption:	2,4 liter		
			<b>Noise:</b> < 75 dB(	<b>A)</b> (68,32)	Working power at 7 bar: 11700 N		t 7 bar:	
			ि 1,8 kg		Hose connection: G 1/4 inside, installation left or right side			
Item no.: 320.103.000.000								







## Spare parts for BZ 103 A



No.	Spare part	Item no.		
5	Front sleeve long	321.101.000.016		
6	Mandrel capture complete	321.102.000.006		
7	Release valve	321.102.000.007		
12	Oil drain plug including O ring	321.101.000.027		
19	Trigger complete	321.102.000.016		
20	Closing cap mandrel capture	321.102.000.017		
27	M12 x 3 capture nut	321.102.000.023		
28	Vacuum nozzle	321.121.000.121		
29	Spacer	321.102.000.025		
38	Pressure spring trigger	321.102.000.036		

No.	Spare part	Item no.		
48	O-ring 15.0 x 2.0 NBR 90° Shore	321.101.000.042		
63	Pressure spring clamping mechanism	311.045.000.013		
64	Clamping sleeve	311.045.000.010		
65	Clamping jaws (3 parts)	321.070.000.241		
66	Guide sleeve	321.055.000.020		
67	Nose piece 2,4 mm	321.070.000.240		
68	Nose piece 3,0/3,2 mm	321.085.000.123		
69	Nose piece 4,0 mm	321.085.000.124		
70	Nose piece 4,8/5,0 mm	321.085.000.125		
71	Mandrel collector	321.082.000.010		



## Wind deflector

Deflecting the exhaustion air in a special direction. For all BZ- tools with standard mandrel collector.

321.101.000.091

Special accessories for the discharge of sheared rivet mandrels through a hose into large mandrel collector, axial riveting solutions, angled rivet heads and foot controlled trigger can be found on